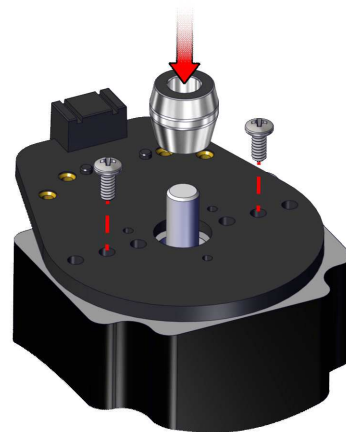


E6 Single-Ended Assembly Instructions

Please Note: These instructions apply to the E6 single-ended version *only*.

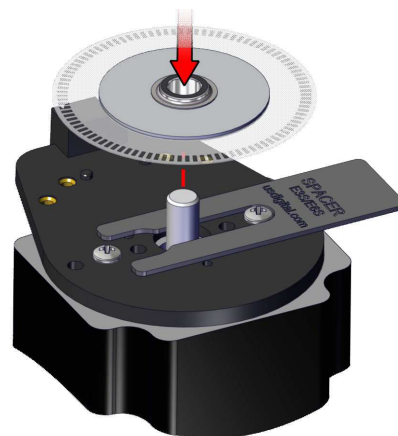
Step 1:

Place encoder base onto mounting surface. Slip centering tool over the shaft and into the center hole of the base. While holding pressure on the centering tool, tighten mounting screws. Remove centering tool.



Step 2:

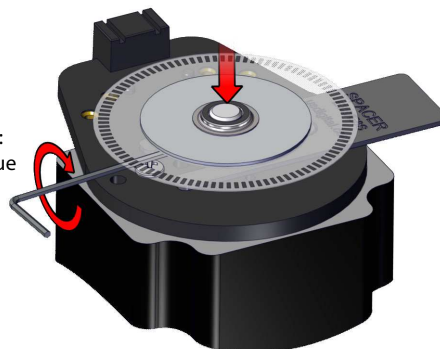
Place spacer tool around shaft. Slip hubdisk assembly onto shaft with codewheel disk towards top until it bottoms out against spacer tool.



Step 3:

Tighten set screw with provided hex wrench while pressing down on hub. Remove spacer tool.

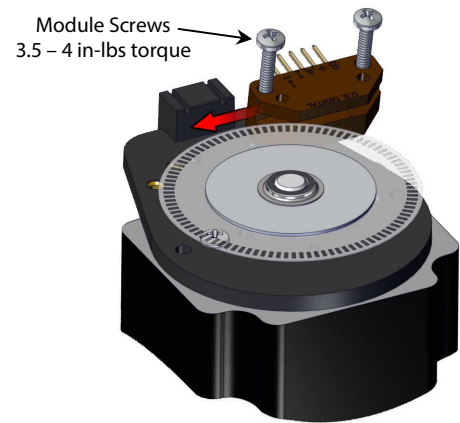
Hub Set Screw:
2 – 3 in-lbs torque



E6 Single-Ended Assembly Instructions

Step 4:

Orient module with connector pins toward the top. Gently slide module onto base. Fit module onto the two alignment pins on base and secure with two 4-40 x 1/2" pan head screws (supplied).



Step 5:

Place cover over assembly and secure with two 4-40 x 5/8" flat head screws (supplied).

