

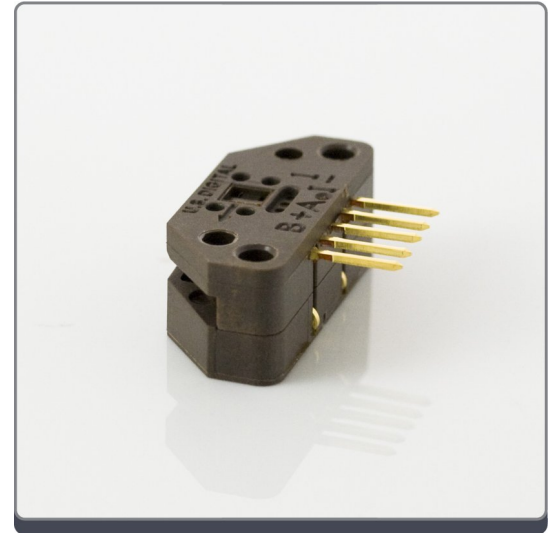
Description

The **EM1** is a transmissive optical encoder module. This module is designed to detect rotary or linear position when used together with a codewheel or linear strip. The **EM1** consists of a lensed LED source and a monolithic detector IC enclosed in a small polymer package. The **EM1** uses phased array detector technology to provide superior performance and greater tolerances over traditional aperture mask type encoders.

The **EM1** module provides digital quadrature outputs. A third index channel output comes standard on all resolutions. Power is supplied from a single +5Vdc source. The single-ended outputs are capable of sinking or sourcing 8mA each.

The resolution of the modules and encoder disks or linear strips must match. Two mounting holes are provided to accept #4-40 machine screws. Because there is clearance in these mounting holes they should not be relied upon for accurate positioning; instead, mounting assemblies should incorporate two alignment pins (nominal diameter 0.095") just in-board of the mounting holes (see drawing).

For open collector and higher voltage applications, add the PC3 cable driver, or for differential cable driver outputs, add the PC4 cable driver. Encoder disks, linear strips, quadrature decoder chips, counter chips, computer interface boards, mating connectors and cables are also available.



Features

- ▶ Two channel quadrature output with optional third channel index
- ▶ Improved replacement for Avago HEDS-9000 series encoder module
- ▶ Single +5V supply
- ▶ Resolutions up to 2500 CPR (10,000 PPR)
- ▶ Internal bypass capacitor for high noise immunity
- ▶ Competitive pricing and quick delivery

Available Resolutions

CPR /LPI	1" Disk Non-index	1" Disk Index	2" Disk Non-index	2" Disk Index	Linear Strip Non-index	Linear Strip Index
32	EM1-1-32-N					
50	EM1-1-50-N	EM1-1-50-I				
100	EM1-1-100-N	EM1-1-100-I	EM1-1-50-N	EM1-1-50-I		
120					EM1-0-120-N	EM1-0-120-I
127					EM1-0-127-N	EM1-0-127-I
150					EM1-0-150-N	EM1-0-150-I
200	EM1-1-200-N	EM1-1-200-I	EM1-1-100-N	EM1-1-100-I	EM1-0-200-N	EM1-0-200-I

CPR /LPI	1" Disk Non-index	1" Disk Index	2" Disk Non-index	2" Disk Index	Linear Strip Non-index	Linear Strip Index
250					EM1-0-250-N	EM1-0-250-I
256	EM1-1-256-N	EM1-1-256-I				
300					EM1-0-300-N	EM1-0-300-I
360	EM1-1-360-N	EM1-1-360-I			EM1-0-360-N	EM1-0-360-I
400	EM1-1-400-N	EM1-1-400-I	EM1-1-200-N	EM1-1-200-I		
500	EM1-1-500-N	EM1-1-500-I	EM1-2-500-N	EM1-2-500-I	EM1-0-500-N	EM1-0-500-I
512	EM1-1-512-N	EM1-1-512-I				
720	EM1-1-720-N	EM1-1-720-I				
900	EM1-1-900-N	EM1-1-900-I				
1000	EM1-1-1000-N	EM1-1-1000-I	EM1-2-1000-N	EM1-2-1000-I		
1024	EM1-1-1024-N	EM1-1-1024-I	EM1-2-1024-N	EM1-2-1024-I		
1250	EM1-1-1250-N	EM1-1-1250-I				
1800			EM1-2-1800-N	EM1-2-1800-I		
2000			EM1-2-2000-N	EM1-2-2000-I		
2048			EM1-2-2048-N	EM1-2-2048-I		
2500			EM1-2-2500-N	EM1-2-2500-I		

Recommended Operating Conditions

Parameter	Min.	Max.	Units	Notes
Temperature	-55	125	C	
Supply Voltage	4.5	5.5	Vdc	Ripple (<100mV P-P)
Load Capacitance	-	100	pF	
Count Frequency	-	100	kHz	(rpm/60) x cycles/rev.
Disk Radial Position Tolerance	± .005		inch	with gap set by standard spacer tool

Electrical Specifications

- Specifications apply over entire operating temperature range.
- Typical values are specified at $V_{cc} = 5.0V_{dc}$ and $25^{\circ}C$.

Parameter	Min.	Typ.	Max.	Units	Conditions
Output Voltage	-0.5	-	V_{cc}	Vdc	
Supply Current (32-250 CPR)	-	27	30	mA	
Supply Current (500-2500 CPR)	-	55	57	mA	
Low-level Output	-	-	0.5	Vdc	IOL = 8mA max.
High-level Output	2.0	-	-	Vdc	IOH = -8mA max.
	4.2	4.8	-	Vdc	Unloaded
Output Current Per Channel	-8	-	8	mA	

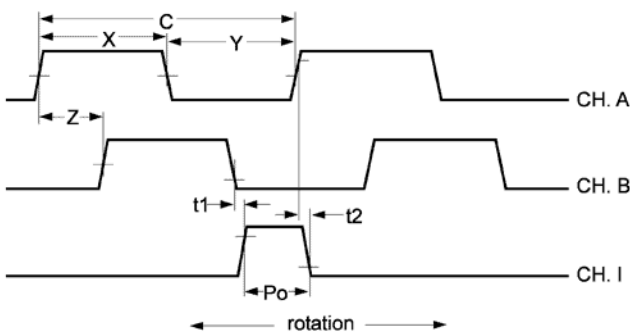
Timing Characteristics

Encoding Characteristics:

- Specifications apply over entire operating temperature range.
- Values are for the worst error over full rotation.
- Refer to timing diagram below.

Parameter	Symbol	Min.	Typ.	Max.	Units
Cycle Error		-	3.0	5.5	$^{\circ}e$
Symmetry		150	180	210	$^{\circ}e$
Quadrature		45	90	100	$^{\circ}e$
Index Pulse Width	Po	60	90	120	$^{\circ}e$
Ch. I Rise After Ch. B or Ch. A Fall	t1	10	100	250	ns
Ch. I Fall After Ch. B or Ch. A Rise	t2	70	150	300	ns

Timing Diagram:



CPR (N): The number of Cycles Per Revolution.

One Shaft Rotation: 360 mechanical degrees, N cycles.

One Electrical Degree (° e): 1/360th of one cycle.

One Cycle (C): 360 electrical degrees (° e). Each cycle can be decoded into 1 or 4 codes, referred to as X1 or X4 resolution multiplication.

Symmetry: A measure of the relationship between (X) and (Y) in electrical degrees, nominally 180 ° e.

Quadrature (Z): The phase lag or lead between channels A and B in electrical degrees, nominally 90 ° e.

Index (CH I.): The index output goes high once per revolution, coincident with the low states of channels A and B, nominally 1/4 of one cycle (90 ° e).

Position Error: The difference between the actual shaft position and the position indicated by the encoder cycle count.

Cycle Error: An indication of cycle uniformity. The difference between an observed shaft angle which gives rise to one electrical cycle, and the nominal angular increment of 1/N of a revolution.

Installation Torque

Parameter	Torque
Mounting Screws	3.5 in.-lbs

EM1 / HEDS Comparison

US Digital is the designer and manufacturer of the **EM1** transmissive optical encoder module. The design of the **EM1** provides electrical and mechanical compatibility with the Agilent **HEDS-9000**, **HEDS-9100**, **HEDS-9200**, **HEDS-9040**, and **HEDS-9140** series modules.

The process of switching from the **HEDS** to the **EM1** module should not require any mechanical or electrical changes. Simply use the **EM1** and matching codewheel in place of the **HEDS** module and codewheel. The **EM1** has a built-in index channel available on all resolutions, for both rotary disks and linear strips. The **EM1** uses a US Digital designed codewheel with 2 tracks rather than 3 tracks for index versions. Non-index codewheels are interchangeable between the **EM1** and **HEDS** modules. The **EM1** offers improved output drive capability and will source and sink 8mA at TTL levels.

Physically, the **EM1** has no external wire loops which can interfere when mounting. The connector pins are 0.051" shorter than **HEDS** modules, while still providing .30" insertion depth. US Digital's **EM1** offers custom and special resolutions.

Ordering Information

EM1 - - -

Native OD	Native LPI/CPR	Index
0Linear	32	I =Index
1 = 1in	50	N =No Index
2 =2in	100	
	120	
	127	
	150	
	180	
	200	
	250	
	256	
	300	
	360	
	400	
	500	
	512	
	720	
	900	
	1000	
	1024	
	1250	
	1800	
	2000	
	2048	
	2500	

Rules

- ▶ Native OD must be equal to 1 when Native LPI/CPR is equal to 100, 256, 400, 512, 720, 900 or 1250
- ▶ Native OD must be equal to 0 when Native LPI/CPR is equal to 120, 127, 150, 250, 300 or 250
- ▶ Native OD must be equal to 2 when Native LPI/CPR is equal to 1800, 2000 or 2500
- ▶ Native OD must be something other than 2 when Native LPI/CPR is equal to 200 or 360
- ▶ Native OD must be something other than 0 when Native LPI/CPR is equal to 1024

Notes

- ▶ US Digital warrants its products against defects in materials and workmanship for two years. See complete warranty for details.

Base Pricing

Quantity	Price
1	\$32.31
10	\$28.77
50	\$24.54
100	\$21.75